

## **ASSEMBLY INSTRUCTIONS**

NN48-N82

REVISION R

4/27/12

PAGE

For Fuel injected models, you must recalibrate the ECM or buy an aftermarket fuelpack from Vance & Hines to properly calibrate your new intake. Failure to do so may result in engine damage.

NOTE: Upon assembly use blue 243 loctite on all fastners.

- I. Turn your motorcyle off. Extinguish all cigarettes and open flames.
- 2. Remove existing air cleaner and breathers. (Refer to HD owners Manual)
- 3. Install 2 breathers (14) and backing plate (12) with 2 breather bolts (15) using blue loctite 243, torque to 15 ft. lbs.





- 4. Align the backing plate (12) with the breather bolts (15) then install the three I/4-20 bolts (7) and gasket (16) and torque to 8 ft-lbs. Note: Alligning the breather bolts with the backing plate will allow easier installation and function of the rubber breather tubes (20 & 21).
- Install the rubber breather tubes (20 & 2I) into the recesses and make sure they form a good seal around the breather bolt head.
- 6. Install the secondary plate (13).
- 7. Install the front Clarity face plate as an assembly with the five spacers (I0) using five I/4-20 x 2.5" bolts (8) to the backing plate (I2) and torque to 8 ft-lbs.
- 8. Recalibrate ECM to the supplied values from you exhaust manufacturer.
- 9. Fire that hot rod up and go do some laps.

#### Caution:

The Clarity Window is preinstalled at the factory and should not be removed or serviced



CAUTION !!! - INTENDED FOR OFF HIGHWAY USE ONLY. DOES NOT COMPLY WITH EMISSIONS REGULATIONS

PRODUCT DESCRIPTION

1991-2012 XL SPORTSTER, DOES NOT FIT XRI200R MODELS

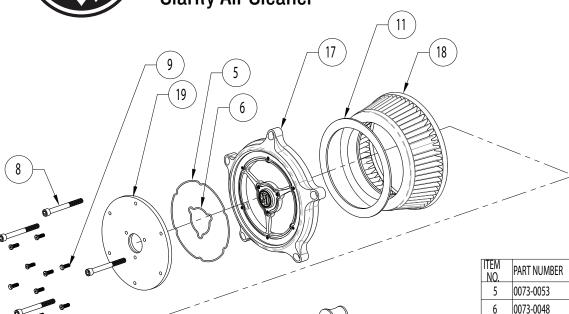
0206-2061

For questions pertaining to the installation of this product, please contact the Performance Machine technical department at 1-800-479-4037. This product is manufactured in the USA by Performance Machine LLC.

# **ROLAND SANDS DESIGN**

### **ASSEMBLY INSTRUCTIONS**





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	ITEM NO.	PART NUMBER	DESCRIPTION	QTY
)	5	0073-0053	O-RING 4-1/4 ID X 4-3/8 OD X 1/16, VITON	1
	6	0073-0048	O-RING 1-5/8 ID X 1-3/4 OD X 1/16, VITON	1
	7	0101-1008	SHCS 1/4-20 X 3/4	3
	8	0101-1038	SHCS 1/4-20 X 2-1/2	5
	9	0101-9034-SS	SHCS LOW HEAD 8-32 X 1/2 W/ VIBRA-TITE	9
	10	0206-0008	AIR BOX SPACER, VENTURI AIR CLEANER	5
	11	0206-0009	FOAM SPACER, VENTURI AIR CLEANER	1
	12	0206-0013	BACKING PLATE, 91-UP XL SPORTSTER	1
	13	0206-0014	SECONDARY FILLER PLATE, 91-UP XL SPORTSTER	1
	14	0206-0015	BREATHER STANDOFF, 91-UP XL SPORTSTER	2
	15	0206-0093	BREATHER HEX BOLT, 1/2-13 X 2" GRADE 5 CLEAR ZINC	2
	16	0206-0039	GASKET B-29059-88-062, 93-06 BT, 01-07 ST, 04-10 DYNA	1
	17	0206-0083	OUTER PLATE, RSD CLARITY AIR CLEANER	1
	18	0206-0084	AIR FILTER OPEN FRONT, K&N	1
	19	0206-0086	COVER WINDOW, RSD CLARITY AIR CLEANER	1
	20	0206-0090	OIL TUBE - LEFT	1
	21	0206-0089	OIL TUBE - RIGHT	1

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