

FITTING INSTRUCTIONS

ATTENTION: before carrying out any work on its exhaust, check that the surface has cooled so that it will not damage components, which are not heat-resistant (such as fairing, hoses, rubber sleeves, etc.), or the operator.

1. Temporarily disconnect the Lambda probe from the original exhaust system.
2. Remove the original exhaust system completely.
3. Put the bushings into their seats on the cylinders, fit the flanges to the right position, and then tighten the screws by applying the driving torque specified by the manufacturer.
4. Insert the primary manifolds (**ref. 1a_308210201-308210202 – 1b_308210203-308210204**) into the previously mounted bushings, check their orientation is correct and then secure them to the flanges with the supplied springs.
5. Insert the secondary manifolds (**ref. 2a_L.H. and 2b_R.H.**) into the previously assembled primary manifolds and secure them with the supplied springs.
6. Insert the final manifold (**ref. 3**) into the secondary manifolds previously assembled and constrain it with the supplied springs.
7. Insert the silencer onto the final manifold previously assembled, check its right orientation and then secure it using the remaining springs supplied.
8. Secure the silencer to the bike frame with the supplied findings (refer to drawing).
9. Connect the Lambda probe to the “LeoVince” exhaust system, by driving its connection in to the proper place on the final manifold (**ref. 3**). NOTE: On this article, the probe connection point is oversized as to the original one. You can use the original probe using a proper reduction adapter included in the kit.
10. Check the tightening of nuts and bolts. Start the engine, wait a few minutes until the correct running temperature has been reached and check there is no gas leakage.
11. If assembly has been correctly undertaken, the overall dimensions of the manifolds should not interfere with the engine parts (radiator, cylinder block, fairings, etc.).

IMPORTANT: Over the first few kilometres of use, the exhaust system may settle slightly, and there may be some slight gas leaks. After 100 km, check the tightness of all fasteners.

ADJUSTMENT

This exhaust system was developed on the test bed at the LeoVince factory, using a machine in perfect condition, and in standard specification.

MAINTENANCE

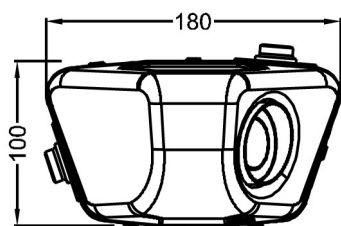
From time to time to time, check the brackets and the tightness of all the components involved, and the condition of parts which could deteriorate as time goes by. Under the effects of heat the material from which the silencer is made may become slightly discoloured.

It is **FORBIDDEN** for any change to be made to silencers. SITO GRUPPO INDUSTRIALE accepts no responsibility for defects in the performance of products which have been modified or tampered with.

WE SUGGEST THE FITTING TO BE MADE BY PROFESSIONALS

TECHNICAL DRAWING

VISTA DA "A"

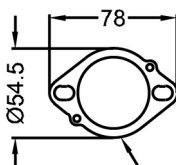


VISTA "B"

Boccole "205374"



Flange "46D"



VISTA DA "C"



1a

308210201

308210202

308210203

308210204

1b

TELAIO DELLA MOTO
BIKE FRAME

Ø8xØ24

M8x35

A

M8x16

SGI E11

10034

10042

M5

4

TELAIO DELLA MOTO
BIKE FRAME

Ø6xØ24

M6x40

Ø8xØ17

M8x12

6

308232202

2b

1b

308232201

2a

1a

C



6

I) Componenti forniti in confezione e da utilizzare solo sulle motociclette non dotate di sonda Lambda: Tappo M18x1,5 h.9

GB) By-packed components to be used only on motorcycles not provided with Lambda probe: Plug M18x1,5 h.9

F) Pièces fournies et à utiliser seulement sur les motocycles qui ne sont pas équipés de sonde Lambda: Bouchon M18x1,5 h.9

D) Mitgelieferte Bauteile, die nur für Motorräder ohne Lambda-Sonde einzusetzen sind: Stopfen M18x1,5 h.9

E) Componentes suministrados en confección y que hay que utilizar sólo en las motocicletas no equipadas de sonda Lambda: Tapón M18x1,5 h.9