

INSTALLATION INSTRUCTIONS

SUNDANCE® HANDLEBAR GRIP REPLACEMENT KIT P/N DS-243125

ATTENTION INSTALLER: (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Replacement Foam Kit onto Sundance® Handlebar Grips for 1973-02 Harley-Davidson XL, FX and FL models.

Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

TOOLS REQUIRED:

- 1 - Phillips screwdriver
- 1 - Razor blade or sharp knife
- 1 - Can of 3M #77 spray adhesive
- 1 - Pad of steel wool

PROCEDURE:

THROTTLE SIDE REPLACEMENT:

1. Remove the throttle sleeve from the handlebar. If you are unsure about the removal, see section 2 of a Harley Service Manual under the heading of "Handlebar Controls & Instruments."
2. Remove the Phillips screw and washer from the inside of the grip assembly. Retain the screw and washer; they will be reused. Now remove the chrome end caps.
3. Using a razor blade or sharp knife, make a cut down and through the length of the foam and peel the foam off the grip.
4. Clean any remaining residue off the grip, using a piece of steel wool. Slide the new foam onto the sleeve assembly so the foam is flush with the end.
5. Roll back both ends of the foam approximately $\frac{1}{2}$ " and apply a light coating of adhesive to the exposed area of the sleeve. Roll the foam back into place. Reinstall the chrome end cap, using the flat washer and screw. Apply some Lock-N-Seal to the threads so it won't work loose. At this point, make sure the foam is under the lip of the end cap and the chrome ring.



6. Reassemble the throttle control. Refer to the Harley manual.

LEFT SIDE REPLACEMENT:

1. Using a razor blade or sharp knife, make a cut down and through the foam and plastic sleeve between the chrome ring and end cap. Work the grip off the handlebar.
 2. With the grip off the handlebar, carefully pry the chrome ring off the plastic sleeve. Remove the Phillips screw, flat washer and chrome end cap. Retain these items; they will be reused.
 3. Slide the foam onto the new sleeve, making sure it is flush with the end. Roll both ends of the foam back approximately $\frac{1}{2}$ " and apply a light coat of adhesive to the exposed area of the sleeve. Roll the foam back into place.
 4. Snap the chrome right onto the open end of the sleeve. Install the chrome end cap onto the close end of the sleeve, using the flat washer and screw.
- NOTE:** Apply some Lock-N-Seal to the screw threads so it won't work loose. At this point, make sure the foam is under the lip of the end cap and chrome ring.
5. Clean any remaining residue from the handlebar, using a piece of steel wool.
 6. Spray a "wet" coat of adhesive inside the grip as well as on the handlebar. While the adhesive is still wet, slide the grip onto the handlebar.

NOTE: For best results, allow 4 to 6 hours to dry.

WARNING! Before riding, recheck throttle for complete free opening and return. The throttle **MUST RETURN** by its own tension. Also recheck both grips to be sure they are secure and that they cannot be turned or pulled off.

THIS KIT CONTAINS:

QTY.	DESCRIPTION
1	H-D grip rubber insert, left.
2	Black foam grip body.

DRAG SPECIALTIES

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