



TR-4154D

(2015-2016) YAMAHA RAPTOR 700 DUAL FULL SYSTEM STAGE 5 EXHAUST

INSTALLATION INSTRUCTIONS

1. REMOVE THE STOCK EXHAUST
2. REMOVE BOTTOM SWING ARM PLASTIC AND GUARD.
3. UNBOLT AND REMOVE THE REAR SHOCK ASSEMBLY
4. BOLT ON THE TRINITY HEAD PIPE, BUT LEAVE SLIGHTLY LOOSE
5. INSTALL THE 6MM BOLT, SPACWER AND TRANSFER THE HEAT SHIELD.
6. TUCK ALL THE WIRES AS CLOSE TO THE ENGINE CASE AS POSSIBLE
7. SLID THE "Y" COLLECTOR OVER THE NEW HEAD PIPE AND ATTACH THE SPRINGS
8. RE-INSTALL THE REAR SHOCK ASSEMBLY AND BOLT THE SWING ARM GUARD BACK IN PLACE
9. INSTALL BOTH THE TAIL PIPES AND ATTACH THE SPRINGS
10. REMOVE EACH FRONT BOLT FROM THE GRAB BAR
11. SLIDE THE BILLET SILENCER MOUNTING CLAMPS OVER THE SILENCERS AND SLIDE THE SILENCERS OVER THE MID PIPES.
12. SLIDE THE BILLET SILENCER MOUNTING CLAMPS INTO POSITION TO BOLT TO THE MOUNTING LOCATIONS FOR THE GRAB BAR.
13. BOLT SILENCERS TO MOUNTING BAR LOCATION WITH SUPPLIED 8MM X 55MM BOLTS
14. TIGHTEN ALL HARDWARE MAKING SURE TO ALIGN THE EXHAUST SYSTEM AS YOU GO.
15. ATTACH ALL SPRINGS
16. ENSURE THAT NO WIRES ARE COMING IN CONTACT WITH THE EXHAUST. ZIP-TIE WIRES IF NECESSARY.

WARNING

*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.