



# **TRASK PERFORMANCE**

**Thank you for choosing a TRASK product; proudly made in the USA! We strive to bring you the latest in technology, design, and style. We are driven by a strong desire to deliver the best in the industry. You make it possible for our TRASK Team to do what we love every day.**

**Please be sure to read through the entire instruction sheet before beginning any disassembly of your motorcycle. If you have any questions, please give us a call and we will be more than happy to help you thru the process.**

**1-866-99-TRASK**

**Trask Performance HIGHLY suggests having a Certified Motorcycle Technician perform the installation of our products. Failure to do so can possibly void any warranty. Trask Performance reserves the right to refuse any warranty claim not performed by a Certified Motorcycle Technician.**



**TRASK**  
**PERFORMANCE**

Trask Assault 2 into 1 Exhaust  
1999-2006 5spd FL Models  
TM-5040

Thanks for purchasing the Trask Performance Assault 2 into 1 Stainless Steel Exhaust System for your 1999-2006 5spd FL model bike. Our goal at Trask Performance is to provide you, the customer, with industry leading craftsmanship and innovative parts. We dedicate the time and resources to ensure all of our products fit properly and install as simple as possible to make your experience enjoyable and trouble free.

- Remove the right side floor board and Factory exhaust as per the HD service manual.
- Remove the stock exhaust bracket. Note: The clutch cable side cover will need to be removed to get the bracket off.
- Re-install the clutch cable side cover.
- Remove the 3 rear oil pan bolts.
- Install the aluminum Trask exhaust mount to the rear of the oil pan with the supplied hardware: 3x 1/4-20 x 1-1/2" SHCS & lock washers. Once secure, install the three 1/4-20 x 1/4" set screws to lock bolts into place. Use **Red** Loctite on all fasteners.



- Install the Trask exhaust support bracket to the trans side cover & the exhaust mount installed in the previous step using supplied hardware.

- Trans cover:

- 2x 5/16-18 x 1-1/2" SHCS, flat & lock washers

- Oil pan bracket:

- 3x 1/4-20 x 5/8" HHCS, flat & lock washers

Note: Use **Red** Loctite on all fasteners



- Transfer the stock exhaust flanges & retaining clips from your old pipe to the Trask header pipe.



- Install the new supplied exhaust gaskets into the head ports.
- Install the Trask head pipe to the engine using the factory 5/16-24 flange nuts. Do not tighten at this time.
- Attach the Trask muffler to the head pipe and align the mounting bosses with the holes in the exhaust bracket using the supplied hardware. Do not tighten.

-2x 5/16-18 x 3/4" HHCS, flat & lock washers

- Tighten the nuts on the head pipe first to HD torque specs, then tighten the bolts on the muffler to 24 ft lbs.
- Re-install the right floor board.



Run, Ride, & Enjoy!